

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date:	Job No.:	ENG4110/ENG510	ADR Yes/No:	Y	ADR Date:	13.10.03	ECN #:	14- 520
Product No.:	D206-642		Created By:		Approved By:			
Product Name:	SKIDTUBE ASSEMBLY		Checked By:					

Distribution	Reqd:	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CC	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing Manager	Y	KO	
Sales Support Manager	Y	NM	

Reason for Change:	TO SATISFY PAR13-242-284: WEARPLATE DRAWINGS: ROCKGUARD NOTE CHANGED TO 'TEXTURED COATING'. ALL STD WEARPLATES NO LONGER INSTALLED W/GASKETS. RIVETS AND DOUBLERS NO LONGER INSTALLED WET WITH LPS3 ON D3289-041.
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Documents Affected:	Release IIN-D206-642 Rev. Q, ICA-D206-642 Rev. 6, D3289 Rev. E, D3415 Rev C, D4956 Rev. A, D3805 Rev. C, D4364, D4366, D4368, D4370 Rev. B, FAA Form 8110-3 signed by DER.	
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IF APPLICABLE: NCR: _____

PAR: 13-242-284

CAR: _____

PAPERWORK UPDATE

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings/Item ID's Under Review (URF)	N			
5	Update Master Document List (MDL)	Y	DB	MDL-D206-642 Rev. AF	14.04.17
6	Update Document Record (DR)	N			
7	Update Product Compatability Matrix	N			
8	Notify TC / FAA of Change (eg. ICA, 8110-3)	Y	AP	FAA APPROVED (14.04.16)	
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move / Update Electronic Files / Design Journal	Y	KJ		14.04.17
11	Update Product Specification Files (Bluefiles)	Y	KJ		14.04.17
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.04.17
13	Update Product Development Summary (STC applications)	N			
14	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
15	Create/Update Parts / STC Database	Y	KJ		14.04.17
16	Update / Verify Airworthiness Release Certificate Database	Y	KJ		14.04.17
17	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE BELOW	14.04.17
18	Create / Update Packaging Process Plan (PPP)	Y	KJ		
19	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		
20	Update Controlled Supplier Documents (Qpulse) Database	N			
21	Update Grey Project Binder / Electronic Project Folder	Y	KJ	WITH ADR'S	14.04.17
22	Update D-Part / M-Drawing / DS1 / DEO Master Binders	Y	KJ		14.04.17
23	Manufacturing Licensing Agreement Update	N			
24					

Description / Action:

UPDATE/CREATE APPLICABLE WO'S/BOM'S/ROUTES.

KITS IN STOCK: NO CHANGE. OR REWORK SKIDTUBES BY REPLACING WEARPLATES/GASKETS WITH TEXTURED COATING WEAPLATES.

IMPORTANT NOTE: IF KEEPING STOCK AS IS, DO NOT MIX WEARPLATE S W/GASKETS SKIDTUBES WITH TEXTRURED COATING WEAPLATES SKIDTUBES.

NEW WEARPLATE KITS: D206-642-157/-257/-357/-457-557-655 WEARSHOE KIT @ CHG 001.

ROLLING CHG NUMBERS:

D206-642-111-112 NOW @ CHG 009; -141 @ CHG 007

D206-642-211-212-213/-214/-311-311BL/-311G/-312-312BL/-312G/-411/-411BL/-412-412BL NOW @ CHG 008; -241 @ CHG 007; -341-441 @ 005

D206-642-511-512-611-611QS/-612-612QS/-613-614 NOW @ CHG 006; -513-514-541-641 @ CHG 005; -545 NOW @ CHG 004

D206-642-113-114 NOW @ CHG 004; -149-249 NOW @ CHG 002; -151/-215/-216/-218/-251 NOW @ CHG 003

ECN Verified & Complete: _____ Date: _____

NCR14-520 - do we have to update paperwork to kits in stk? wouldn;t make any sense..

[9:14:45 AM] Marc Bellavance: ECN14-520?

[9:14:58 AM] Linda Lacelle: lol, yeah ECN

[9:15:34 AM] Marc Bellavance: only if you are reworking kits in stock

[9:15:42 AM] Marc Bellavance: I think they are fine as is

[9:16:09 AM] Linda Lacelle: ok, no reworks, would be crazy to do that!

[9:16:21 AM] Marc Bellavance: ypu! maybe consider not mixing CHG numbers when sending a complete landing gear kit?

[9:16:32 AM] Marc Bellavance: just thinking about that one...

[9:16:53 AM] Linda Lacelle: no problem there, they always check first before shipping

Marc Bellavance